- **→** HART 5,6,7 COMPATABLE
- UNIVERSAL INPUT, DUAL CHANNEL
- S.I.L APPROVAL, ATEX & IEC Ex Version
- > MATHS FUNCTIONS
- > FLASH TESTED TO 4 KV DC

### INTRODUCTION

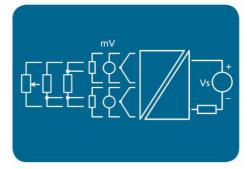
The SEM310 is a HART 5 upwards, (generic device) compatible universal transmitter. It accepts RTD, Thermocouple, Potentiometer or millivolt input signals and converts them to the industry standard (4 to 20) mA transmission signal. Alternatively, HART multidrop mode can be selected.

The SEM310 is programmed using a standard USB lead. The ATEX / IECEx version (SEM310X) is programmed with a ATEX / IECEx approved communication lead (USBX Config).

Both versions use our free configuration USBSpeedlink software downloaded from our web site. Standard features can also be programmed using HART communication.









### **FEATURE HIGHLIGHTS**

#### **SENSOR REFERENCING**

The SEM310 sensor referencing via the Windows based USBSpeedlink software allows for close matching to a known reference sensor eliminating possible sensor errors.

#### **USER CALIBRATION**

In addition to sensor referencing, current output trimming is possible via the USB and HART commands.

#### **CUSTOM LINEARISATION**

The SEM310 can be programmed with a custom linearization to suit nonstandard sensors or sensors with unusual or unique characteristics. Consult the sales office for details.

#### **SENSOR BURN OUT DETECTION**

If a sensor wire is broken or becomes disconnected the SEM310 output will automatically go to its user defined level (upscale or downscale) or pre-set value.

#### **OUTPUT CURRENT PRESET**

For ease of system calibration and commissioning the output can be set to a pre-defined level anywhere within the (4 to 20) mA range.

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ELECTRICAL INPUT		SPECIFICATIONS @20°C
Range + Options	Accuracy	Stability
Resistance		
(10 to 10000) Ω	(10 to 500) $\Omega \pm 0.055 \Omega$ ,	(0 to 500) Ω 0.013 Ω/°C,
Excitation 200 uA	(500 to 2500) $\Omega \pm 0.5 \Omega$ ,	(500 to 2500) Ω 0.063 Ω/°C,
Lead resistance (0 to 20) Ω	(2500 to 10500) Ω ±0.2 % of reading	(2500 to 10500) Ω 0.27 Ω/°C
(2,3 or 4 Wire connection)	(+ Lead error on 2 wire)	
Slide wire		
(0 to 100) % Travel	± 0.1 %	±0.001%/°C
Wire resistance (1 to 100) KΩ		
mV		
(-205 to 205) mV DC	±0.02 mV	±0.005 mV/°C
(-1000 to 1000) mV DC	±10.0 mV	±0.02 mV/°C

SENSOR INPUT	and Olivery all Products I d'en andre fon E	SPECIFICATIONS @20°C
Type	nal Channel; isolated tip only for E Range	Accuracy/ Stability
Pt100 (IEC)	(-200 to 850) °C	
Pt500 (IEC)	(-200 to 850) °C	
Pt1000 (IEC)	(-200 to 600) °C	
Ni100	(-60 to 180) °C	0.2°C ± (°0.05% of reading)
Ni120	(-70 to 180) °C	(Plus sensor error)
Ni1000	(-40 to 150) °C	
Cu53	(-40 to 180) °C	
Cu100	(-80 to 260) °C	
Cu1000	(-80 to 260) °C	
Library contains more (s	standards/types) Including silicon se	ensors
Temperature stability: -	Refer to resistance stability values f	or thermal effect

SENSOR INPUT		SPECIFICATIONS @20°C
Thermocouple (Sing	gle/Dual Channel; isolated tip only for	r Dual operation)
Туре	Range	Accuracy/ Stability
K	(-150 to 1370) °C	±0.1 % of full scale ± 0.5 °C
J	(-200 to 1200) °C	(Plus sensor error)
N	(-270 to 1300) °C	
E	(-260 to 1000) °C	
T	(-150 to 400) °C	±0.2 % of full scale ± 0.5 °C
		(Plus sensor error)
R	(0 to 1760) °C	±0.1 % of full scale ± 0.5 °C
S	(0 to 1760) °C	over range (800 to 1760) °C
		(Plus sensor error)
L	(-200 to 900) °C	±0.1 % of full scale ± 0.5 °C
U	(-200 to 600) °C	(Plus sensor error)
В	(0 to 1820) °C	
С	(0 to 2300) °C	
D	(0 to 2300) °C	
G	0 to 2300) °C	
Library contains more	e (standards/types)	
Temperature stability	r: - Refer to mV stability values for therm	nal effect



COLD JUNCTION (Ambient sensor)		SPECIFICATIONS @20°C
Туре	Range	Accuracy/Stability
Thermistor 10K Beta 3380	(-40 to 85) °C	±0.2 °C
Thermal drift	Zero at 20 °C	±0.05 °C/°C

DUAL CHANNEL OPERATION	
Thermocouples A & B	Functions; Average, Redundancy, A + B, A – B, Highest, Lowest
mV A & B	Functions; Average, A + B, A – B, Highest, Lowest
RTD A & B	Two wire connection. Functions; Average, A + B, A – B, Highest, Lowest

OUTPUT		SPECIFICATIONS @20°C
Type/ options	Range	Accuracy/ Stability/ Notes
Two wire current	(4 to 20) mA	(mA Out/ 2000) or 5 uA
		whichever is the greater
Thermal drift	Zero at 20 °C	1 uA/°C
User set minimum current	(3.5 to 4.0) mA 3.8 mA default	
User set maximum current	(20 to 23.0) mA	
	20.5 mA default	
User set error current	(3.5 to 23.0) mA	
User pre-set current	(20 to 23.0) mA	For diagnostics
Current loop off	3.5 mA	
Loop effect	± 0.2 uA/V	
Loop supply	(10 to 30) V DC, > 35 mA	SELV
Max load	[(V supply – 10)/20] KΩ	700 Ω @ 24 V DC
Protection	Reverse and over voltage	

USB USER INTERFACE		
Approved USB configuration le	ad required for SEM310X	
Type/ Options/ Function	Description	Notes
USB 2.0	Mini B USB	USB powers device for config
	Approved configuration lead SEM310X	Only. Power loop for live data.
Baud Rate	38,400	
Sensor configuration	Sensor type	TC/mV/RTD/Ohms/Slide wire Dual TC/mV/RTD
	Sensor offset	Dual use separate offsets
	Sensor fail high or low	Dual Share sensor fail
	Pre-set sensor value	For diagnostics
	Set damping	
	Set No. wires resistance Input	2, 3 or 4 wire
	Set fixed or auto cold junction	
Profiler configuration	Set profiler input range	In sensor units
	Set profiler segments	(4 to 22) segments
	Enter profile X~Y values	
	Set profiler output units	
	Set the output process range	
	TC & RTD input only set units	Profiler set up
Output signal	Select the process range for	
	re-transmission	Set in profiler out units
	Set minimum current	(3.5 to 4.0) mA
	Set maximum current	(20 to 23.0) mA
	Set the error current	(3.5 to 23.0) mA
	Trim 4.0 mA signal	(3.8 to 4.5) mA
	Trim 20 mA signal	(19.5 to 20.5) mA
	Pre-set Loop current	(3.5 to 23.0) mA



Damping	User set process variable (PV)	(1 to 32) seconds to reach 70% of final
	damping	value
Diagnostics	Read (PV, mA, ambient °C,	
	error & power off) logs points	Up to 150 points
	back from device	Log Rate (1 to 60) readings per hour
	Set the log period	
	Clear log and start new log	
	Export log data	
	Detect open circuit sensor wire	
	Calibration date, certificate	
	number, calibrated by	
Live Data	Read process variable (PV)	
	Read profiler input signal	
	Read profiler output signal	
	Read ambient temperature	
	Read % output	
	Read mA output	
	Read/write tag number	
	Read/write tag date	
HART information	Set polling address	
TIVITE IIIIOTTIALIOTT	Read/write description	
	Read/write message	
	Read/write final assembly	
	number	
	Read/write long tag	
	Read manufacturers ID	
	Read short ID	
	Read HART revision	
	Read device revision	
HART specification	Read software revision	
That apcomoduon	Read hardware revision	
	Read unique ID	
	Read No. pre-ambles	
	Read maximum No. variables	
	Read No. of configuration	
	changes	
	Extended device status	
	Extended device status  Extended manufacturers ID	
	Extended distributes ID	
	Device profile	
	Device ID1 ID2 & ID3	
		I and the second



HART INTERFACE		
Type/ options/ function	Description	Notes
HART Protocol 1200 baud FSK Version HART 5 to 7 compatible Universal commands	1.Read primary variable (PV) 2.Read loop current and percentage of range 3.Read dynamic variables and Loop current 7.Read loop configuration 8.Read dynamic variable classifications 9.Read device variables with status 12.Read message 13.Read tag, descriptor and date 14.Read primary variable transducer Information 15.Read device information 16.Read final assembly number 17.Write message 18.Write tag, descriptor and date 19.Write final assembly number 20.Read long tag 22.Write long tag 38.Reset configuration changed flag 48.Read additional device status	Notes
Additional universal commands	O. Read unique ID O. Write polling address O. Read unique ID associated with tag O. Read unique ID associated with long tag  O. Read unique ID associated with long tag	
Common practice commands	34. Write PV damping value 35. Write PV range 40. Enter/exit fixed current mode 41. Perform self-test 42. Perform device reset 45. Trim loop current zero 46. Trim loop current gain 49. Write primary variable transducer serial number 71. Lock device 76. Read lock device state	



GENERAL	
Function	Description
Isolation	Flash tested 5 Seconds 4 KV DC, working voltage 50 V AC
Reading update	200 ms
Response time	500 ms to reach 70% final value
Warm up	2 minutes
Start-up time	5 seconds

AMBIENT	
Function	Description
Temperature	Operating/Storage (-40 to 85) °C
Humidity	Operating/Storage (10 to 90) %RH non-condensing
Protection	>= IP65
USB configuration ambient	(10 to 30) °C

MECHANICAL	
Enclosure	DIN standard size terminal block
Material	ABS flammability UL94-VO
Dimensions	44 mm diameter 24 mm height
Weight	Approximately 43 g
Fixing centres	33 mm
Centre hole	6.35 mm
Colour	Black SEM310, Blue SEM310X

CONNECTIONS	
Function	Description
Output	Screw terminals (1 to 2)
Input	Screw terminals (3 to 6)
USB	Mini USB for SEM310, approved configuration lead for SEM310X

APPROVALS	
EMC	BS EN 61326 Industrial
Ingress protection	BS EN 60529
RoHS	Directive 2011/65/EU
SIL Accreditation	IEC 61508-2: 2010 clauses 7.4.4 and 7.4.5
ATEX SEM310X	Ex ia IIC T4 Ga
	Ex ia IIIC T135 Da
IECEx SEM310X	Ex ia T4 Ga
	Ex ia IIIC T135 Da

ORDER CODE	
STANDARD	SEM310
ATEX	SEM310X

ACCESSORIES		
USB configuration software	USBSpeedLink free of charge from www.status.co.uk	
USB programming lead	USB programming lead part number 42-200-0001-01	
ATEX programming lead	Refer to sales@status.co.uk	
Head enclosure options	Refer to www.status.co.uk	
Probe options	Refer to www.status.co.uk	

To maintain full accuracy annual calibration is required contact <a href="mailto:sales@status.co.uk">sales@status.co.uk</a> for details

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